



Imperial Productions®

SEP-26

Roman Ionic Capitals



The Ionic Order of Columns is one of the three main Classical Greek orders of columns which are Doric, Ionic, and Corinthian. All use Attic Bases.

The Ionic Order is typified by the Scrolls (ie volutes) that resemble a rams horn. The Scrolls face forward with the sides remaining as an elongated tube. All works well until placement engages a corner, creating a dilemma as to which way to face the volutes. The Romans created an angled volute which was refined by Vincent Scamozzi in the Renaissance.

Imperial Productions® offer Ionic columns with Tapered or Non-Tapered column shafts (ie stylus). The stylus can be fluted or smooth. Tapered shafts have the correct Architectural taper (ie Entasis). Entasis means that the taper ends 2 thirds down the stylus from the top. The last third of the stylus is straight ending at the Module area which is an Attic Base.

Imperial Productions® offer load bearing models that support the Entablature up to 20,000 lbs. Decorative columns can stand alone or be split to wrap a load post or engaged up against a wall to enhance a façade.



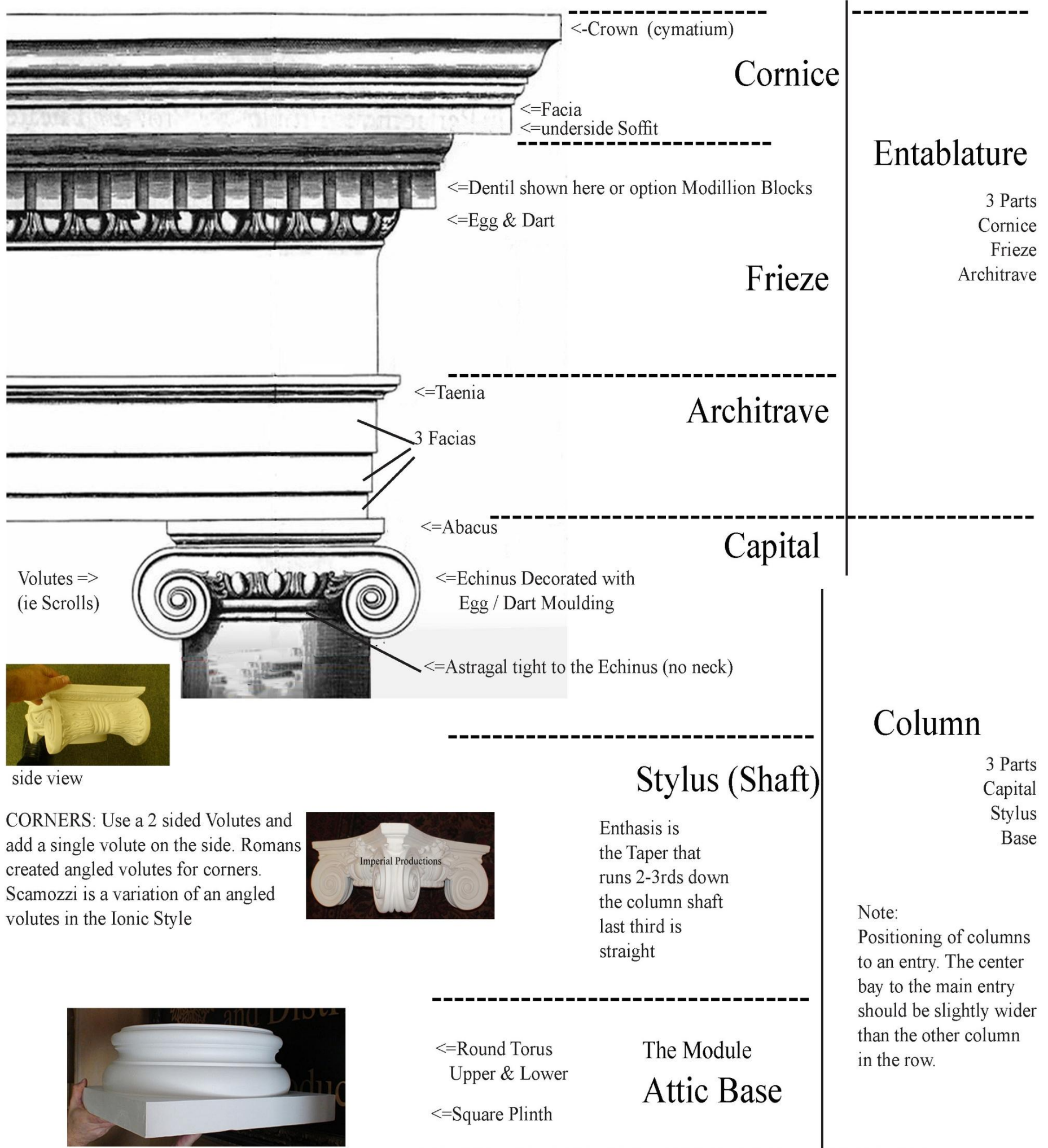
SPLIT OPTIONS





Imperial Productions®

Ionic Order Classical Definitions



* Note Greek Doric has no base

* Source: Vitruvius an architect 1st Century BC, his works "De architectura" moto strength-utility-beauty

Material Properties

Imperial Productions® offers a variety of materials for the correct application

HARDWOODS

Hardwoods are a Green Choice

Exterior Woods: Pine, Western Red Cedar, White Oak

Interior Woods:

Poplar, Bass, Red Oak, Maple, SapMaple, Ash

Cherry, African Mahogany, Walnut, Yellow Birch

Benefits

Total Customization to the Micro Inch

Solid Capitals and Bases



Watch

PolyComp™

PolyComp™ is made from 70% calcium carbonate

25% Fiberglass Resins, 5% Marble Chips

Capitals Composite Polyurethane, Bases PolyComp™

All Whole Columns are Load Bearing

Always consult with your structural engineer for application

Benefits

Insect, Rot and Water Resistant

Minimal Thermal Transfer to avoid spider cracks

Optional Painted, Split for Post Wrap



Watch

ArchPolymer™

ArchPolymer™ is high density Polyurethane

Lite weight - easy to cut and install for post wrap

Perfect for Theatres, Store Fixtures, Gardens

Not Load Bearing

Benefits

Insect, Rot and Water Resistant

Minimal Thermal Transfer to avoid spider cracks



Watch

Zeament™

Refined Cement composite, a combination of Portland Cement and Polymers producing a smooth exterior finish. It is very strong heavy and load bearing. Custom Sizes are available



Watch



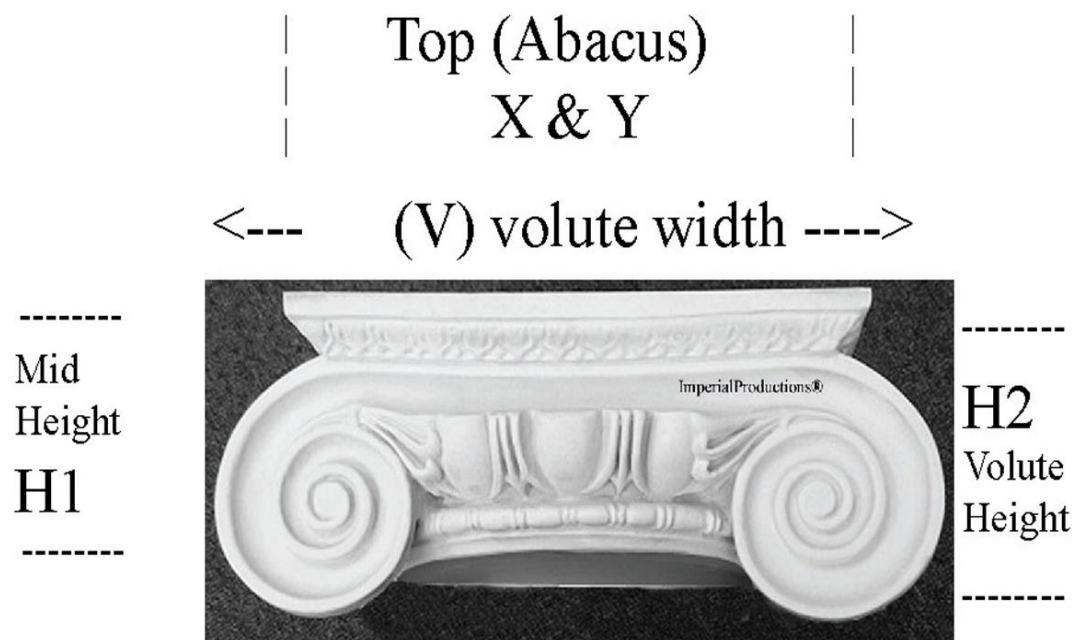
Roman Ionic Capital Custom Form



Material _____
 A) ArchPolymer™
 B) ArchPol - FireRated
 B) GRG-NeoPlaster™
 C) GFRC-Zeament™
 D) PolyComp™
 D) Hardwood
 Species _____

USAGE _____
 X) Interior
 Y) Exterior

Column Circumference Top of Shaft (SC) _____
 To calculate diameter (SC) / Pi (3.14) = Diameter (SD)



Abacus Front X _____

Abacus Side Y _____

Mid Height
Echinus to the Abacus
H1 _____

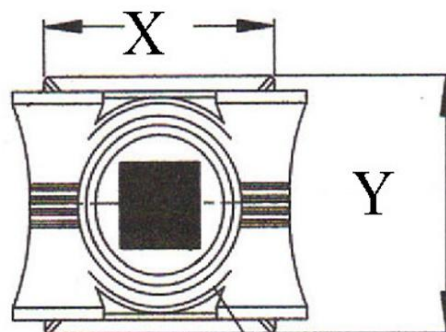
Volute Height
H2 _____

Volute Width V= _____

Astragal (Ring)

A) Outside Ring _____

B) Inside Ring _____



Imperial Productions®

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RI-04

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ImperialProductions® **IPCPRI3** Roman Ionic **Item 1**

Outside Ring 3-1/2" (8.89cm)
 Square Abacus 6-1/4" (19.9cm)
 Front Scroll-Scroll 6-3/4" (17cm)
 Side Scroll 6" (15.24cm)
 Volute Height 3-1/4" (8.2cm)
 Mid Height 3" (7.62cm)




Price Each

Canada	LIST	-20%	USA	LIST	-20%
Hard Maple	228.60	182.88	Hard Maple	463.29	130.63
Red Oak		call	Red Oak		call
ArchPolymer	182.88	171.45	ArchPolymer	430.63	122.46
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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ImperialProductions® **IPCPRI4A** Roman Ionic **Item 2**

Outside Bottom Ring 3-1/2" (8.9cm)
 Sq Abacus 6-1/4" x 6-1/4" (15.9cm)
 Front Scroll-Scroll 8" (20.3cm)
 Side Scroll 6-1/4" (15.9cm)
 Volute Height 4" (10cm)
 Mid Height 3-1/8" (7.9cm)




Price Each

Canada	LIST	-20%	USA	LIST	-20%
Red Oak	428.44	102.73	Red Oak	94.72	73.38
Maple		call	Maple		call
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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ImperialProductions® **IPCPRI4** Roman Ionic **Item 3**

Outside Bottom Ring 4-3/4" (12cm)
 Sq Abacus 6-1/4" x 6-1/4" (15.9cm)
 Front Scroll-Scroll 7-7/8" (20cm)
 Side Scroll 6-1/4" (15.9cm)
 Volute Height 2-3/8" (6cm)
 Mid Height 2" (5cm)




Price Each

Canada	LIST	-20%	USA	LIST	-20%
Hard Maple	453.70	122.96	Hard Maple	409.79	87.83
Basswood	423.52	98.82	Basswood	88.23	70.58
Red Oak		call	Red Oak		call
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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ImperialProductions® **IPCPRI5** Roman Ionic **Item 4**

Outside Bottom Ring 5" (12.7cm)
 Sq Abacus 8" x 8" (20.32cm)
 Front Scroll-Scroll 10-3/4" (27.3cm)
 Side Scroll 8" (20.32cm)
 Volute Height 3-1/4" (8.25cm)
 Mid Height 2-1/2" (6.9cm)




Price Each

Canada	LIST	-20%	USA	LIST	-20%
Hard Maple	255.59	204.47	Hard Maple	482.67	146.05
Basswood		call	Basswood		call
Red Oak		call	Red Oak		call
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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ImperialProductions® **IPCPRI525** Roman Ionic **Item 5**

Bottom Ring 5-1/4" (13.3cm)
 Sq Abacus 9-1/8" x 9-1/8" (21.17cm)
 Front Scroll-Scroll 12-1/2" (16.5cm)
 Side Scroll
 Volute Height 4" (10cm)
 Mid Height 2-1/2" (6.9cm)




Price Each

Canada	LIST	-20%	USA	LIST	-20%
Hard Maple	307.49	245.99	Hard Maple	249.64	175.71
Basswood		call	Basswood		call
Red Oak		call	Red Oak		call
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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ImperialProductions® **IPNP7024** Roman Ionic **Item 6**

Bottom Ring 5-1/4" (13.3cm)
 Sq Abacus 7" x 6-3/8" (17.8 x 16cm)
 Front Scroll-Scroll 7" (17.8cm)
 Side Scroll
 Volute Height 3-7/16" (8.7cm)
 Mid Height 2-5/8" (6.6cm)




Price Each

Canada	LIST	-20%	USA	LIST	-20%
ArchPolymer	434.29	105.03	ArchPolymer	90.92	72.74
Hardwood		call	Hardwood		call
GFRC-Zeament		call	GFRC-Zeament		call

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ImperialProductions® IPCPRI65 Roman Ionic

Item 7

Outside Bottom Ring 6-3/8" (16.2cm)
Sq Abacus 9-1/4" x 9-1/4" (23.5cm)
Front Scroll-Scroll
Side Scroll
Volute Height 3-1/8" (7.9cm)
Mid Height 3" (7.6cm)



Price Each

	LIST	-20%		LIST	-20%
Hard Maple	257.04	205.61	Hard Maple	483.58	146.86
Basswood		call	Basswood		call
Red Oak		call	Red Oak		call
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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Hard Maple

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ImperialProductions® IPCPRI6 Roman Ionic

Item 8

Outside Bottom Ring 6-1/2" (16.5cm)
Sq Abacus 9-1/4" x 9-1/4" (23.5cm)
Front Scroll-Scroll
Side Scroll
Volute Height 4" (10cm)
Mid Height 3-1/8" (7.9cm)



Price Each

	LIST	-20%		LIST	-20%
Red Oak	248.20	198.56	Red Oak	477.29	141.83
Maple	213.22	170.58	Maple	452.30	121.84
ArchPolymer, GRG-NeoPlaster GFRC-Zeament					custom

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Hard Maple

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Item 9

Sq Abacus 8" x 8" (20.3 x 20.3cm)
Front Width Scroll-Scroll 9-7/8"
Side Scroll 6-7/8" (17.46cm)
Volute Height 4-1/8" (10.48cm)
Mid Height 3-5/8" (9.2cm)
Inside Cavity 3" (7.6cm)

Outside Ring 6-3/4" (17.14cm)
Inside Ring 3-1/4" (8.25cm)
Weight 10 lbs



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	4134.28	907.42	WHOLE	840.20	648.16
Split for Wrap	972.42	777.94	Split for Wrap	694.59	555.67
Split Pilaster	972.42	777.94	Split Pilaster	694.59	555.67

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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FRP-PolyComp
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ImperialProductions® IPNP7021 Roman Ionic

Item 10

Outer Bottom Ring 7-7/8" (24.7cm)
Inner Hole 5-5/8" (10.8cm)
Sq Abacus 10-1/4" x 10-1/8" (26 x 25.7cm)
Front Scroll-Scroll 10-7/8" (27.6cm)
Side Scroll
Volute Height 5" (8.7cm)
Mid Height 3-3/4" (6.6cm)



Price Each

	LIST	-20%		LIST	-20%
ArchPolymer	468.20	134.56	ArchPolymer	420.44	96.11
Hardwood		call	Hardwood		call
GFRC-Zeament		call	GFRC-Zeament		call

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ArchPolymer
Calc Shipping
Pack of 2 WholeBrochure
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ImperialProductions® IPRI010-PC Roman Ionic

Item 11

Sq Abacus 11-1/2" x 11-1/2" (29.2cm)
Front W Scroll-Scroll 14-1/2" (36.8cm)
Side Scroll 10" (25.4cm)
Volute Height 5-3/8" (14.6cm)
Mid Height 4" (10cm)
Inside Cavity 4" (10cm)

Outside Ring 9" (22.86cm)
Inside Ring 4-1/2" (11.4cm)
Weight 19 lbs (8.6 kg)



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	780.58	624.47	WHOLE	557.56	446.05
Split for Wrap	898.56	718.85	Split for Wrap	641.83	513.46
Split Pilaster	898.56	718.85	Split Pilaster	641.83	513.46

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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FRP-PolyComp
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ImperialProductions® IPNP7018 Roman Ionic

Item 12

Outer Bottom Ring 9-3/4" (30.6cm)
Inner Hole 7" (10.8cm)
Sq Abacus 13-1/4" x 13-1/8" (33.6 x 33.3cm)
Front Scroll-Scroll 15" (38.1cm)
Side Scroll
Volute Height 6-3/4" (17.14cm)
Mid Height 5" (12.7cm)



Price Each

	LIST	-20%		LIST	-20%
ArchPolymer	252.30	201.84	ArchPolymer	481.42	144.90
Hardwood		call	Hardwood		call
GFRC-Zeament		call	GFRC-Zeament		call

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ArchPolymer
Calc Shipping
Pack of 2 WholeBrochure
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ImperialProductions® IPRI012-PCOMP Roman Ionic

Item 13

FRP-PolyComp
Quote with Freight

Sq Abacus 12-7/8"x12-5/8" (32.7x32cm)	Outer Bottom Ring 10-5/8" (27cm)
Wide Scroll-Scroll 16" (40.64cm)	Inner Bottom Ring 7-1/8" (18cm)
Volute Height 6-1/2" (16.5cm)	Weight 25 lbs (11.3cm)
Mid Height 4-3/4" (12cm)	
Inside Cavity 5" (12.7cm)	



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	943.38	754.70	WHOLE	673.84	539.07
Split for Wrap	1061.24	848.97	Split for Wrap	758.04	606.40
Split Pilaster	1061.24	848.97	Split Pilaster	758.04	606.40

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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ImperialProductions® IPRI014-PCOMP Roman Ionic

Item 14

FRP-PolyComp
Quote with Freight

Sq Abacus 17-3/8" x 17-3/8" (44cm)	Bottom Ring 12-1/2" (31.75cm)
Wide Scroll-Scroll 22-3/4" (57.8cm)	Weight 70 lbs (31.75cm)
Volute Height 8-1/4" (20.9cm)	
Mid Height 5-5/8" (14.3cm)	
Inside Cavity 8-1/2" (21.6cm)	



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	1333.97	1067.17	WHOLE	952.83	762.27
Split for Wrap	1972.45	1577.96	Split for Wrap	1408.90	1127.12
Split Pilaster	1972.45	1577.96	Split Pilaster	1408.90	1127.12

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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Item 15

FRP-PolyComp
Quote with Freight

Sq Abacus 18" x 17-7/8" -45.7x45.4cm	Outside Ring 15-1/4" (38.7cm)
Front W Scroll-Scroll 23-1/2" (59.6cm)	Inside Ring 9-1/4" (23.4cm)
Side Scroll 15-7/8" (40cm)	Weight 73 lbs (33 kg)
Volute Height 8-7/8" (22.3cm)	
Mid Height 6-3/8" (16.2cm)	
Inside Cavity 9" (22.86cm)	



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	1604.65	1283.72	WHOLE	1146.48	916.94
Split for Wrap		CALL	Split for Wrap		CALL
Split Pilaster		CALL	Split Pilaster		CALL

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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Item 16

FRP-PolyComp
Quote with Freight

Sq Abacus 21" x 21" (53.3cm)	Outside Ring 16-1/2" (41.9cm)
Front W Scroll-Scroll 26" (66cm)	Inside Ring 9-1/4" (23.4cm)
Side Scroll 18-1/2" (46.9cm)	Weight 97 lbs (44 kg)
Volute Height 9" (22.8cm)	
Mid Height 6-1/2" (16.5cm)	
Inside Cavity 9" (22.86cm)	



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	2710.08	2168.06	WHOLE	1935.77	1548.62
Split for Wrap	3120.11	2496.09	Split for Wrap	2228.65	1782.92
Split Pilaster	3120.11	2496.09	Split Pilaster	2228.65	1782.92

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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ImperialProductions® IPRI020-PC Roman Ionic

Item 17

FRP-PolyComp
Quote with Freight

Sq Abacus 24-1/8"x24-1/2" (64x62cm)	Outside Ring 18-1/2" (46.9cm)
Front W Scroll-Scroll 31-3/8" (78.7cm)	Inside Ring 12-1/2" (31.7cm)
Side Scroll 22-1/8" (56.1cm)	Weight 160 lbs (72.6 kg)
Volute Height 11-1/8" (28.2cm)	
Mid Height 9-1/4" (23.4cm)	
Inside Cavity 12" (27.9cm)	



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	2340.86	1872.69	WHOLE	1672.04	1337.64
Split for Wrap	2659.03	2127.22	Split for Wrap	1899.34	1519.45
Split Pilaster	2659.03	2127.22	Split Pilaster	1899.34	1519.45

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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ImperialProductions® IPRI022-PC Roman Ionic

Item 18

FRP-PolyComp
Quote with Freight

Sq Abacus 25" x 24-5/8" (63.5x62.6cm)	Outside Ring 20-1/8" (51.3cm)
Front W Scroll-Scroll 32-5/8" (81.9cm)	Inside Ring 13-1/4" (33.6cm)
Side Scroll 21-3/8" (54.2cm)	Weight 200 lbs (90.7 kg)
Volute Height 12-5/8" (31.9cm)	
Mid Height 9" (22.86cm)	
Inside Cavity 13" (33.2cm)	



FOB Factory Prices - Price Each

	LIST	-20%		LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	4004.47	1738.93	WHOLE	3080.36	2464.29
Split for Wrap		call	Split for Wrap		call
Split Pilaster		call	Split Pilaster		call

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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IPRI024-PC

Roman Ionic

Item 19

FRP-PolyComp

Quote with Freight

Sq Abacus 27-1/4"x26" (61.5 x 66cm)	Outside Ring 16-7/8" (42.7cm)
Front W Scroll-Scroll 35" (88.9cm)	Inside Ring 14-1/2" (36.8cm)
Side Scroll 24-3/4" (62.8cm)	Weight 225 lbs (102.05 kg)
Volute Height 12-5/8" (32.06cm)	
Mid Height 10" (25.4cm)	
Inside Cavity 14" (35.5cm)	



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FOB Factory Prices - Price Each					
Canada	LIST	-20%	USA	LIST	-20%
FRP-PolyComp			ArchPolymer		
WHOLE	5364.36	4291.49	WHOLE	3831.69	3065.35
Split for Wrap	5888.96	4711.17	Split for Wrap	4206.40	3365.12
Split Pilaster	5888.96	4711.17	Split Pilaster	4206.40	3365.12

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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IPRI030-FG

Roman Ionic

Item 20

Fiberglass

Made on Demand

Sq Abacus 32" x 32" (81.3cm)	Outside Ring 25-1/2" (64.8cm)
Front W Scroll-Scroll 35" (88.9cm)	Inside Circle
Side Scroll	Weight 65lbs (29.48cm)
Volute Height	
Mid Height 12-1/2" (31.5cm)	



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FOB Factory Prices - Price Each					
Canada	LIST	-20%	USA	LIST	-20%
Fiberglass			Fiberglass		
WHOLE	6822.24	5457.80	WHOLE	4873.03	3898.43
Split for Wrap		call	Split for Wrap		call
Split Pilaster		call	Split Pilaster		call

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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IPRIA26-POL

Roman Ionic

Item 21

ArchPolymer

Calc Shipping

Buy 2

Pack of 2 Whole

GRG-NeoPlaster

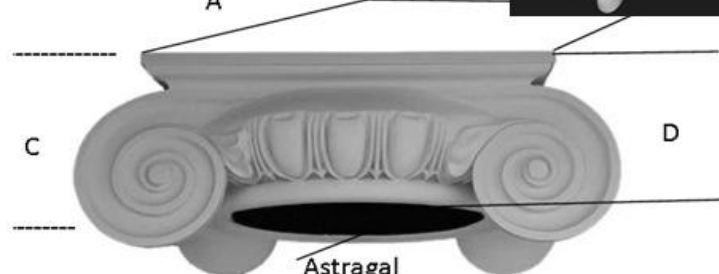
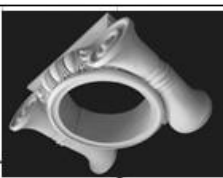
Made on Demand

GFRC-Zeament

Made on Demand

A/B Sq Abacus 33" x 33" (83.82cm)	Outside Ring 26" (66cm)
Front W Scroll-Scroll 35" (88.9cm)	Inside Circle
Side Scroll	
C) Volute Height 15" (38.1cm)	
D) Mid Height 12" (30.48cm)	

Recessed Ridge 26" at Astragal



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FOB Factory Prices - Price Each					
Canada	LIST	-20%	USA	LIST	-20%
ArchPolymer			ArchPolymer		
WHOLE	2495.06	1996.05	WHOLE	4782.48	1425.75
Split for Wrap		call	Split for Wrap		call
Split Pilaster		call	Split Pilaster		call

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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Roman Ionic

Item 22

ArchPolymer

Calc Shipping

Buy 2

Pack of 2 Whole

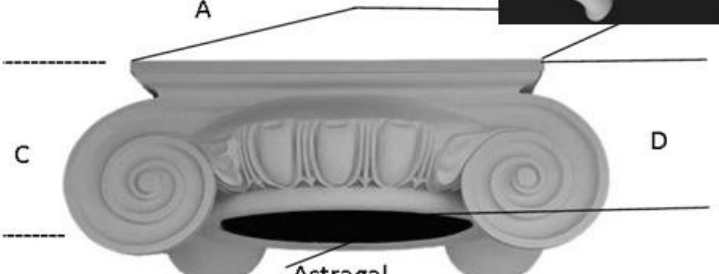
GRG-NeoPlaster

Made on Demand

GFRC-Zeament

Made on Demand

A/B Sq Abacus 33" x 33" (83.82cm)	Outside Ring 28" (71cm)
Front W Scroll-Scroll 35" (88.9cm)	Flat No Ridge
Side Scroll	
C) Volute Height 15" (38.1cm)	
D) Mid Height 12" (30.48cm)	



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FOB Factory Prices - Price Each					
Includes Wood Crate					
Canada	LIST	-20%	USA	LIST	-20%
ArchPolymer			ArchPolymer		
WHOLE	2567.07	2068.05	WHOLE	4833.62	1477.18
Split for Wrap		call	Split for Wrap		call
Split Pilaster		call	Split Pilaster		call

OPTIONS: GFRC-Zeament, GRG-NeoPlaster

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