



Imperial Custom Commissions



Example 1: Architectural Element that can be recreated

- a) Frieze above the window and corbels
- b) Mid wall frieze
- c) 2 Capitals on the side brick used as pilasters
- d) Motif above the lower window

All can be made from StoneMold™ for exterior

Process: Hand carve a wood plug, create a mold, pour the Zeament™ into the mold - all applied by others



**Above: Broken element
Right: Finished Product**

Example 2: Architectural Element of Rinceau that is flexible to curve around a staircase



From Drawings to a Wood Carved Plug to ... Flexible molding to wrap outside of a staircase stringer





Imperial Custom Commissions

Imperial Productions & Distribution Inc.

Imperial's Directive:

We are a Design House, a co-ordinator that orchestrates a client's design concepts into reality. We commission Martin Richards Design and Contracting Inc. to produce architectural plans and have various manufactures quote on the commission. Imperial as a courtesy co-ordinates all international shipping of the goods. Such commissions can be architectural elements, such as a fireplace mantel, pediments or other wood carvings, or commissions of full house plans.

1) Starting Procedure for a Rough Estimate:

Step 1: Your Contact Information: Send us an email with the following to sales@imperialproduction.com

Your company name, address, land line, phone, fax, email, Job site address

Step 2: Provide us with a photo or sketch (rendering of your required project)

We require sizes - all three dimensions and micro dimensions

Step 3: What material required and is it for external or internal use

a) Stand alone Wood Carvings

b) Duplicates to be cast in Plaster, StoneMold™, ResinMold™ or ArchPolymer™

Step 4: A rough estimate can be created for budget purposes only and are not deemed as contracts.

The price is NOT firm and can be modified upon completion of the design process ie: CAD

drawings and a Final quotation. Do not expect custom items to be similar in cost to those of stocked goods.

2) The Design Process for a Firm Quotation:

a) If you are a qualified architect or designer supply the following:

CAD drawings - plan views, cross sections, elevations. For specific details supply us with sub drawings outlining depths, widths, heights for the detail. Manufacturing cannot interpret an artistic rendering as a specific detail showing three dimensions. If no drawing is available, manufacturing will assess the detail to the best of their ability.

Simple sketches, photos, or renderings are NOT architectural drawings.

b) If you cannot supply CAD drawings, Imperial commissions MartinRichardsDesign & Contracting Inc to produce plan views, cross sections, elevations, specific details in three dimensions, in order to create a quotation. There is a charge for design service - enquire for fee schedules.

3) Final Pricing and Manufacturing:

Once drawings are received from a qualified architect or designer or you have engaged MRDCI, a detailed written quote with delivery and approximate time frame for production will be generated. Custom items are subject to longer timeframes. Upon acceptance of the quotation, the quote form and drawings must be signed. All orders are fully prepaid in advance and cannot be cancelled, exchanged or refunded.

a) Production of Stand-alone carvings: All custom carvings are sold as unfinished hand carved wood products. There may be slight variances in each piece. There is no guarantee that subsequent orders would have the exact details upon re-orders.

b) Production of Duplicates: If the single wood carving is used as a plug to create a mold, exact duplicates can be cast for your commission in Plaster, StoneMold™, ResinMold™ or ArchPolymer™.

Imperial offers various freight options by common carrier - enquire about rates.

Note The Intellectual property copyright of the final product resides with MartinRichardsDesign & Contracting Inc.



www.imperialproduction.com

Imperial Productions & Distribution Inc. sales@imperialproduction.com

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